

### **Product Data Sheet**

## **Features**

HIGH CURRENT CARRY AND HIGH VOLTAGE

Inert gas filled arc chamber suitable for high voltage switching

## COMPACT STRUCTURE, LOW NOISE

Small, low-profile design with low noise while carrying or switching loads

### **COIL ECONOMIZER**

Dual coil for low power consumption

## SAFE FOR EXPLOSIVE ENVIRONMENTS

No arc leakage due to a hermetically sealed design

## HIGH RELIABILITY DESIGN

Hermetic sealing creates a stable environment for high voltage switching

## NO SPECIFIC MOUNTING ARRANGEMENT

Mountable in any orientation without reduction of performance

## VARIOUS APPLICATIONS

Battery disconnect, EV charging, energy storage systems, photovoltaics, power control, circuit protection and much more

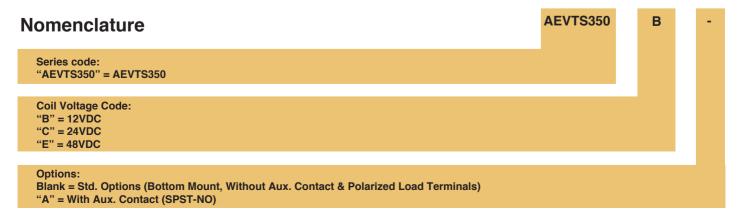
# **Sealing Type: Ceramic**

 Cost effective high performance contactor



# **Certification Information**

- 1. Meet RoHS (2011/65/EU)
- 2. CE certified
- 3. UL Approved





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MAIN CONTACT				
Contact Arrangement		1 Form X (SPST-NO)		
Rated Operating Voltage		1800 VDC		
Rated Current		350 A		
Short Term Current		5000A (30s)		
Dielectric Withstanding Voltage (initial)	Between Open Contacts	6000VDC 1mA 1min		
	Between Contacts to Coil	2500VAC 1mA 1min		
Insulation Resistance	Terminal to Terminal	≥1000 MΩ@ 500VDC		
(initial)	Terminals to Coil			
Contact Voltage Drop (initial)		≤8mV (@ 20A)		
Breaking Limit		3500A @ 450VDC, 1 Cycle		

OPERATE / RELEASE TIME		
Operate Time	≤40ms @ 20°C	
Release Time	≤30ms @ 20°C	

ENVIRONMENTAL DATA			
Shock	Functional	196m/s² Sine half-wave pulse	
	Destructive	490m/s² Sine half-wave pulse	
Operating Temperature		-55°C to +85°C	
Humidity		5% to 85%RH	
Weight		1.43Lb (0.65kg)	

COIL DATA				
Nominal Voltage	12VDC	24VDC	48VDC	
Min. Holding Voltage (20°C)	7VDC	12.5VDC	18VDC	
Pick-up Voltage (20°C)	≤9VDC	≤18VDC	≤36VDC	
Drop-out Voltage (20°C)	≥1.2VDC	≥2.4VDC	≥4VDC	
Max Inrush Current (20°C, Nominal Voltage)	2.5A	1.5A	0.6A	
Holding Current (20°C, Nominal Voltage)	0.45A	0.21A	0.12A	

EXPECTED LIFE		
Electrical Endurance (make/ break) 350A @ 450VDC	2,000 Cycles	
Electrical Endurance (make/ break) 350A @ 650VDC	1,000 Cycles	
Mechanical Life	200,000 Cycles	

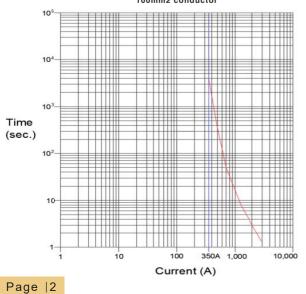
#### Note:

When the current is  $\geq$ 2000A, no fire or explosion shall occur after the test as the acceptance requirements (Welding may occur, dielectric strength and insulation resistance may decrease).

AUX Contact		
Aux. Contact Arrangement	1 Form A	
Aux. Contact Resistance	≤ <b>0.5</b> Ω	
Aux. Contact Max. current	2A	

# **Current Carry Curve**

Carry Current Vs Time performance (85°C) with 100mm2 conductor

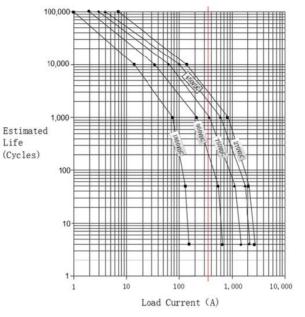


# High Voltage DC Contactor AEVTS350 Series 350A+/1800VDC

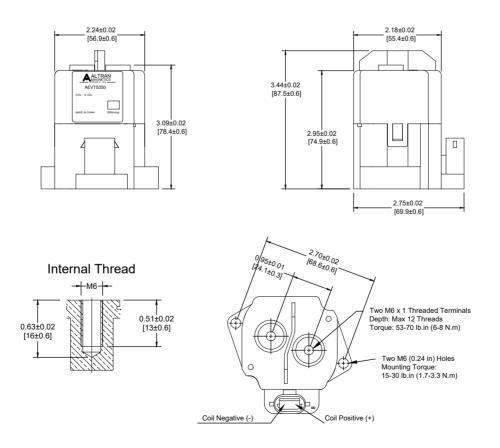


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# **Electrical Endurance**



# **Outline Dimensions (mm):**



Note:

The wire size is 22AWG, diameter 2.8mm including insulation layer

Altran provides Sealed Coil connector for product and hexagon socket screws for contacts, the connector wire length is 180±20mm.





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# **Application Notes**

- 1. To prevent loosening, split washers should be used whenever the contactor is installed. All terminals or conductors must be in direct contact with the contactor's main terminals. Please control the nut tightening torque of each part within the specified range in the table below. If the torque exceeds the recommended range, it may cause damage to the sealed cavity and thread damage.
  - Main Terminal torque: 53.1 70.8 lb.in (6.0-8.0 N.m)
  - Mounting torque: 15 30 lb.in (1.7 3.3 N.m)
- 2. Products with polarity marked on the load end must be used correctly according to the product label. When the load connection polarity is reversed, the electrical characteristics in this data sheet cannot be guaranteed.
- 3. Products with a coil economizer are already equipped with back EMF circuits, so there is no need to use surge protectors.
- 4. Avoid installing the contactor in a strong magnetic field environment (near transformers or magnets) and avoid placing the contactor near objects with heat radiation.
- 5. When continuous current is applied to the contacts of the relay, and the Coil is turned on immediately after the power is cut off. At this time, as the temperature of the coil increases, the resistance of the coil will also increase, which will increase the pull-in voltage of the product, which may result in exceeding the rated pull-in voltage. In this case, the following measures should be taken to reduce the load current; limit the continuous power-on time or use a coil voltage higher than the rated pull-in voltage.
- 6. When the voltage applied to the coil exceeds the maximum allowable applied voltage, the coil temperature may rise and lead to coil damage and inter-layer short circuit.
- 7. The rated values in the contact parameters are values for resistive load. When using an inductive load with L/ R>1ms, please connect a surge current protection device to the inductive load in parallel. If no measures are taken, the electrical life may be reduced, and the continuity may be poor. Please consider sufficient margin space in the design.
- 8. Supply power must be greater than coil power or it will reduce performance capability.
- 9. Please do not allow debris and oil to adhere to the main terminals; make sure that the main terminals are in reliable contact with the load conductor, otherwise the temperature rise of the terminal / conductor connection may be too high due to the excessive contact resistance.
- 10. The load conductor must have the corresponding current load capacity and heat dissipation capacity (it is recommended to use a copper bar with a min 100mm<sup>2</sup>), to prevent overheating and affecting the life of the contactor.
- 11. It is impossible to determine all the performance parameters of contactors in each specific application. Therefore, customers should choose the products matching them according to their own conditions of use. If in doubt, contact Altran.
- 12. Do not use if dropped.
- 13. Altran reserves the right to make products changes as needed. Customers should reconfirm the contents of the specification or ask for us to supply a new specification if necessary.